

Garant

Indexable insert for turning VBMT 160408, for finish machining, Grade: HB7140-2

**Order data**

Order number	261154 HB7140-2
GTIN	4067263329831
Item class	21G

Technical description

Number of changes/inserts	2
Coating	coated
ISO code indexable insert	VBMT160408
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	70 - 230 m/min
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 1.5 mm
Main application	M

Chip breaker	VS
Tool material	Carbide
Grade	HB7140-2
Type of product	Indexable insert for turning